



SPECTRIM[®]

building products

SpecTrim[®] CC2400 Adhesive

For installing SpecTrim[®] Ven4ma[®] Molding Corners and End Caps.
Available in 1 or 2 ounce plastic bottles

CC2400 is a clear single component, fast set, solvent free instant super-glue type adhesive with excellent bonding, aging, and weathering characteristics with good resistance too high temperatures and humidity.

Applications:

Used for high strength bond between similar and dissimilar materials. PVC to PVC bonding for Ven4ma[®] cover caps and corners and PVC to MDF bonding for SpecTrim[®] Molding repairs.

Tech Data

Cyanoacrylate Adhesive, Instant Adhesive, Super Glue- medium viscosity general purpose instant adhesive for rubber, plastic, and metals. Dries to a crystal clear finish and fills gaps to .004" making it ideal for many assembly applications.

Key Benefits

- Super Bond strength
- Durable long term bonds
- Excellent aging and weathering characteristics
- Good resistance to high temperature and humidity
- More bond elasticity
- Good impact and vibration resistance
- Economical
- Meets MIL A 46050C

Typical Applications

- SpecTrim[®] Molding Ven4ma[®] Corners and End Caps
- Ven4ma[®] Trims

Features

- Single component
- Fast setting bond in just seconds eliminating the need for fixturing
- solvent free
- Room temperature cure
- Strong, up to 4800 psi in shear
- Ready to use right from the bottle.
- Easy to use
- Clear liquid
- Versatile, bonds a wide range of similar and dissimilar materials

Physical Properties and Performance

- Color.....Clear
- Viscosity.....100 cps @ 68deg
- Service Temperature.....-65 to 200 deg F
- Typical Gap Fill......004"
- Shear Strenght.....3200 psi
- Chemical Type.....Ethyl
- Handling Strength.....Instant dry 10 to 30 seconds
- Full strength.....8 hours

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Surface Preparation

- To guarantee the maximum performance characteristics of the adhesive, parts should be clean and free of all contamination. This includes mold release agents, grease, oil, dirt, oxidation, etc.

Adhesive Application

- In using cyanoacrylate adhesives, only a minimum amount of material is needed to achieve the optimum performance. These products are designed to cure between two surfaces in a thin film. A free falling drop will typically spread to give one square inch of coverage. The adhesive only needs to be applied to one surface. Then mate the parts together with firm pressure until the adhesive cures to fixture strength. This will happen in most cases after 30 seconds.